

**Garant**
**Die, UNC: 7/8-9**


### Order data

Order number	142520 7/8-9
GTIN	4045197084866
Item class	11K

### Description

**Version:**

Closed, pre-slitted form; **with tapered lead chamfer on both sides** for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

**Application:**

**For UNC uniform coarse threads** ASME – B1.1.

Tolerance class: 2A

Threads per inch: 9

Thread Ø: 22.23 mm

External Ø: 55 mm

Height: 22 mm

### Technical description

Height	22 mm
Thread Ø	22.23 mm
Threads per inch	9
External Ø	55 mm

Cutting direction	right-hand
Thread type	UNC
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Tolerance class	2A
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		